

- b) melting the resultant mixture to give a thermoplastic mass,
c) extruding this mass and
d) calendering and/or stretching or blowing the product obtained from the extrusion to give the edible shaped body.

3. (Twice Amended) The shaped body as claimed in claim 1, wherein the content of plastifiable biopolymer, cleavage products and derivatives thereof and synthetic polymers of natural monomers is from 10 to 90% by weight, based on the total weight of the shaped body.

5. (Twice Amended) The shaped body as claimed in claim 1, wherein the content of plasticizer(s) is from 0.5 to 50% by weight, based on the total weight of the shaped body.

6. (Twice Amended) The shaped body as claimed in claim 1, wherein the lubricant is a vegetable oil, rapeseed oil, olive oil and poppyseed oil, or a lecithin, triethyl acetylcitrate, a sucrose ester, a lactone, a lactam or a synthetic triglyceride.

7. (Twice Amended) The shaped body as claimed in claim 1, wherein the content of lubricant(s) is from 2 to 30% by weight, based on the total weight of the shaped body.

9. (Twice Amended) The shaped body as claimed in claim 1, wherein the content of crosslinker(s) is from 0.2 to 30% by weight, based on the total weight of the shaped body.

10. (Twice Amended) The shaped body as claimed in claim 1, wherein the fibers comprise woodpulp fibers or cotton linters.

11. (Amended) The shaped body as claimed in claim 10, wherein the woodpulp fibers have a length of from 0.2 to 5 mm.

12. (Twice Amended) The shaped body as claimed in claim 1, wherein the content of fibers is from 2 to 30% by weight, based on the total weight of the shaped body.

14. (Twice Amended) The shaped body as claimed in claim 1, wherein its thickness or wall thickness is from 20 to 120 μm .

Please add the following claims:

18. (New) The shaped body as claimed in claim 1, wherein the content of plastifiable biopolymer, cleavage products and derivatives thereof and synthetic polymers of natural monomers is from 15 to 80% by weight, based on the total weight of the shaped body.

19. (New) The shaped body as claimed in claim 1, wherein the content of plasticizer(s) is from 20 to 25% by weight, based on the total weight of the shaped body.

20. (New) The shaped body as claimed in claim 1, wherein the content of lubricant(s) is from 5 to 20% by weight, based on the total weight of the shaped body.

21. (New) The shaped body as claimed in claim 1, wherein the content of crosslinker(s) is from 0.5 to 25% by weight, based on the total weight of the shaped body.

22. (New) The shaped body as claimed in claim 10, wherein the woodpulp fibers have a length of from 0.5 to 2 mm.

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23. (New) The shaped body as claimed in claim 1, wherein the content of fibers is from 5 to 20% by weight, based on the total weight of the shaped body.

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24. (New) The shaped body as claimed in claim 1, wherein its thickness or wall thickness is from 230 to 60 μm .

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25. (New) A food product comprising a foodstuff packaged in the shaped body according to claim 1.
